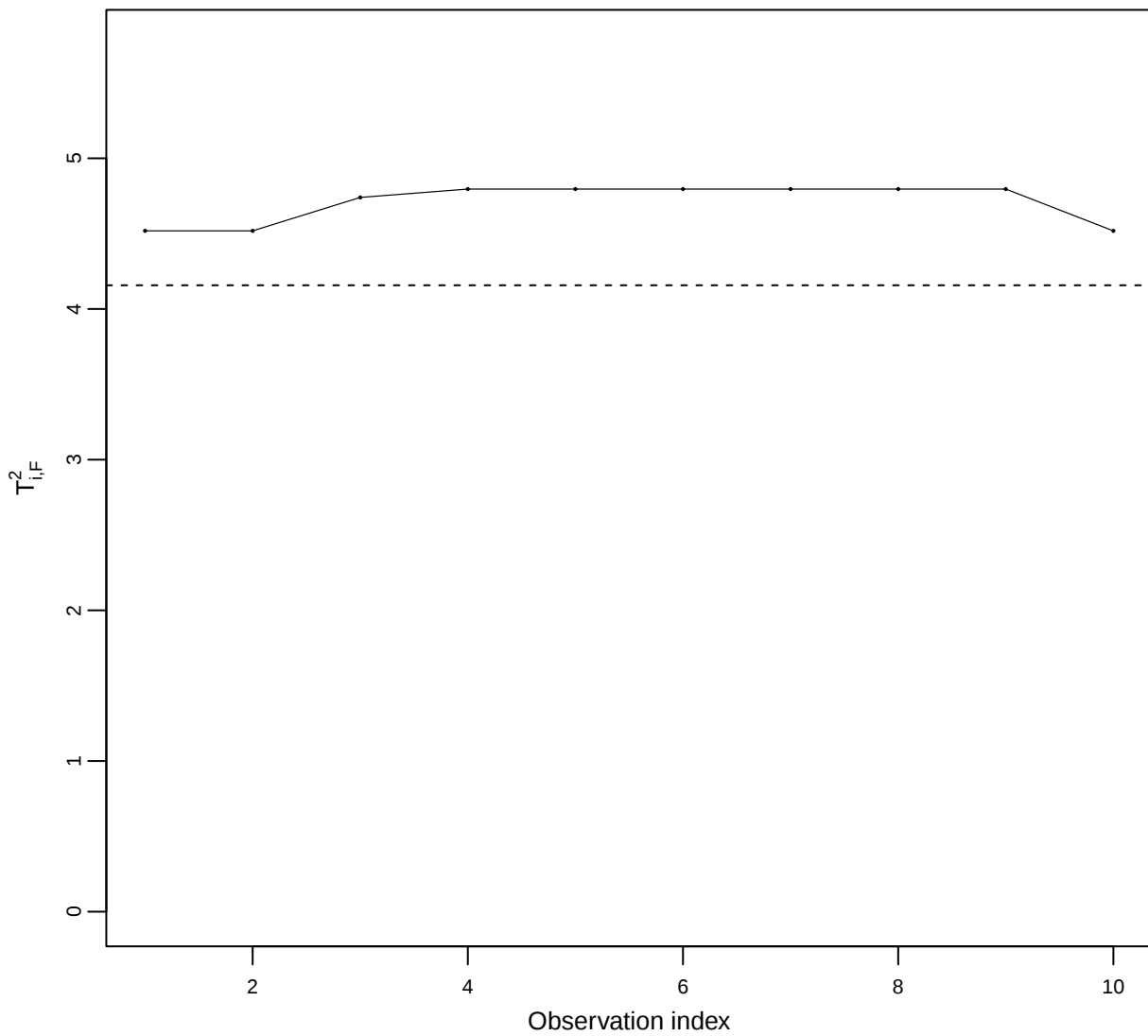
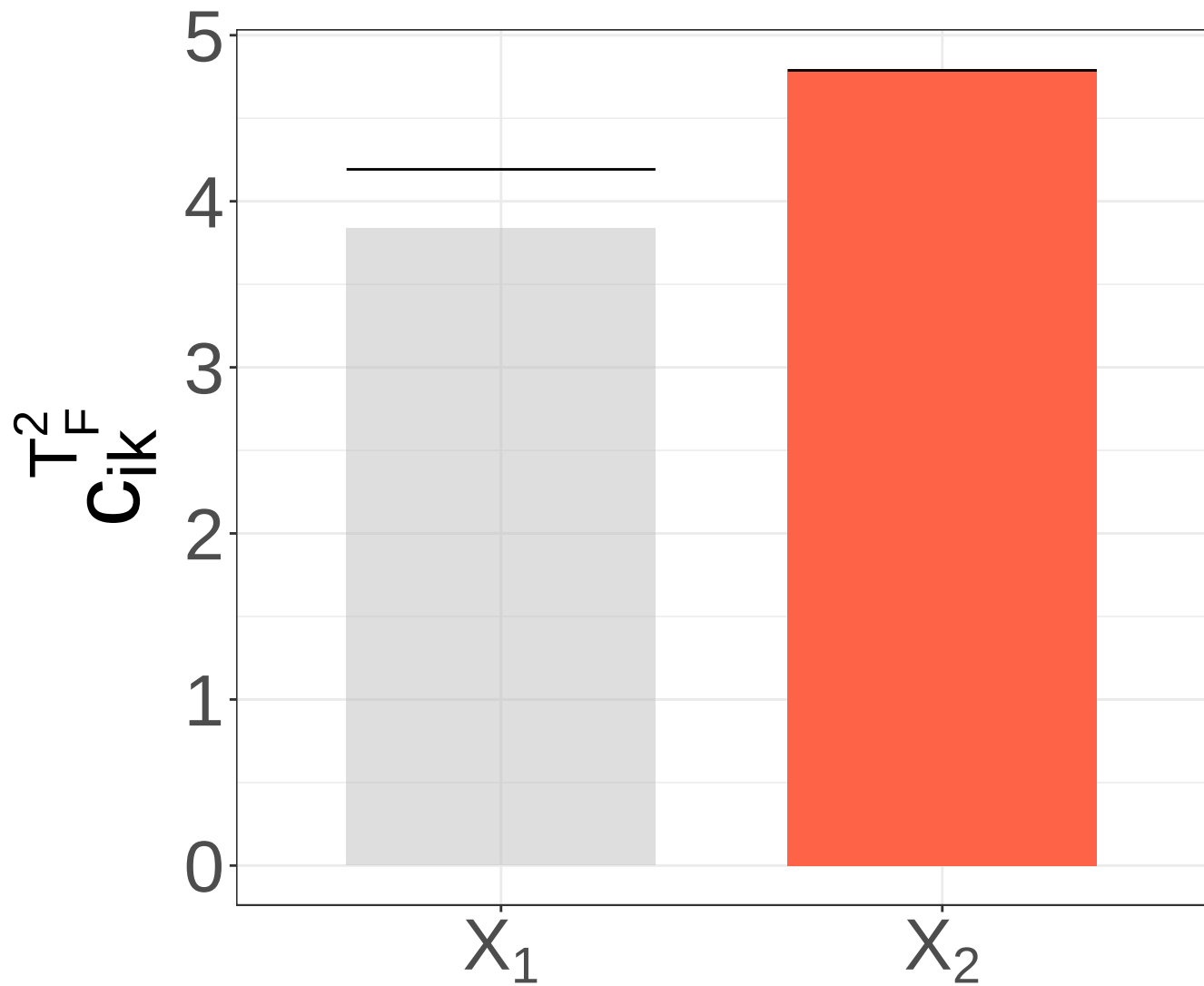
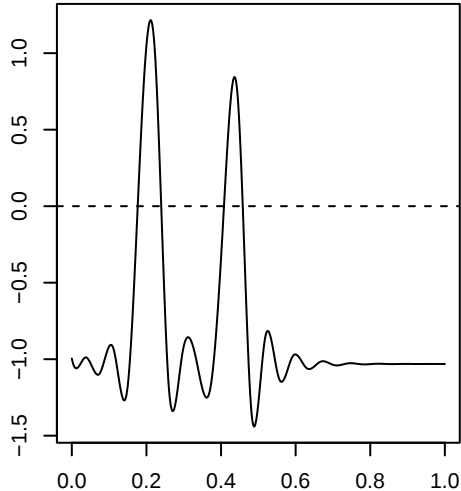






PC 1 Variability: 99.93 % of 48.47 %



PC 1 Variability: 0 % of 48.47 %

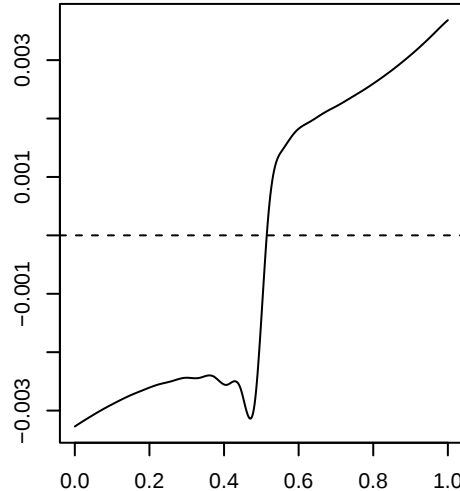
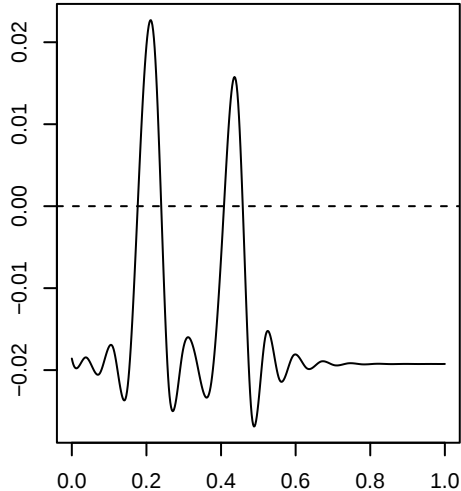


table 1  
0.07 %

table 2  
0 % c

PC 2 Variability: 0.03 % of 30.63 %



PC 2 Variability: 0 % of 30.63 %

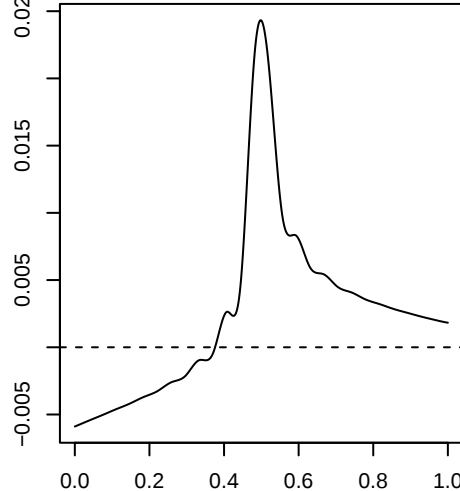
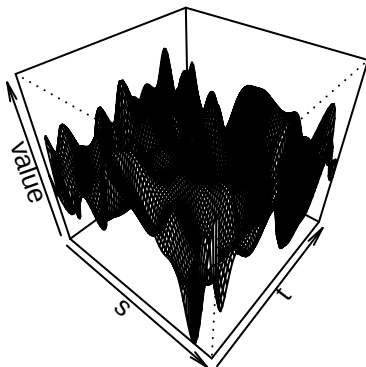


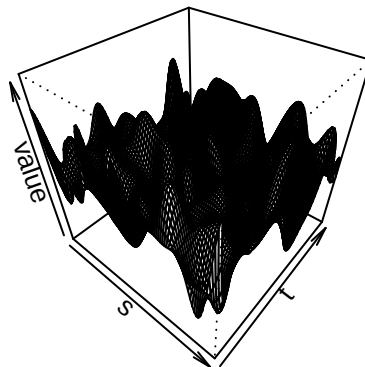
table 1  
0.93 %

table 2  
0.03 %

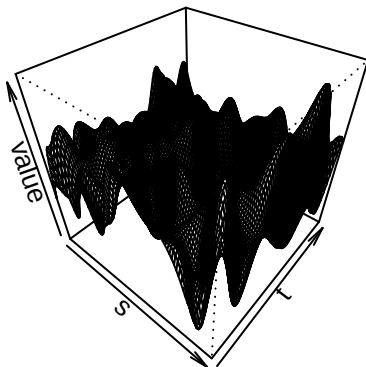
**var1 vs var1**



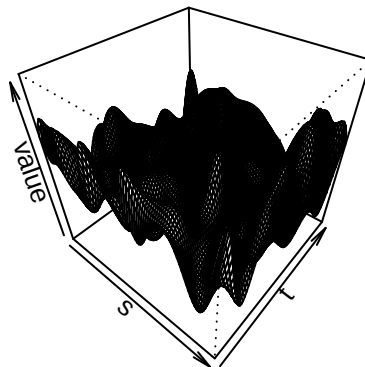
**var2 vs var1**



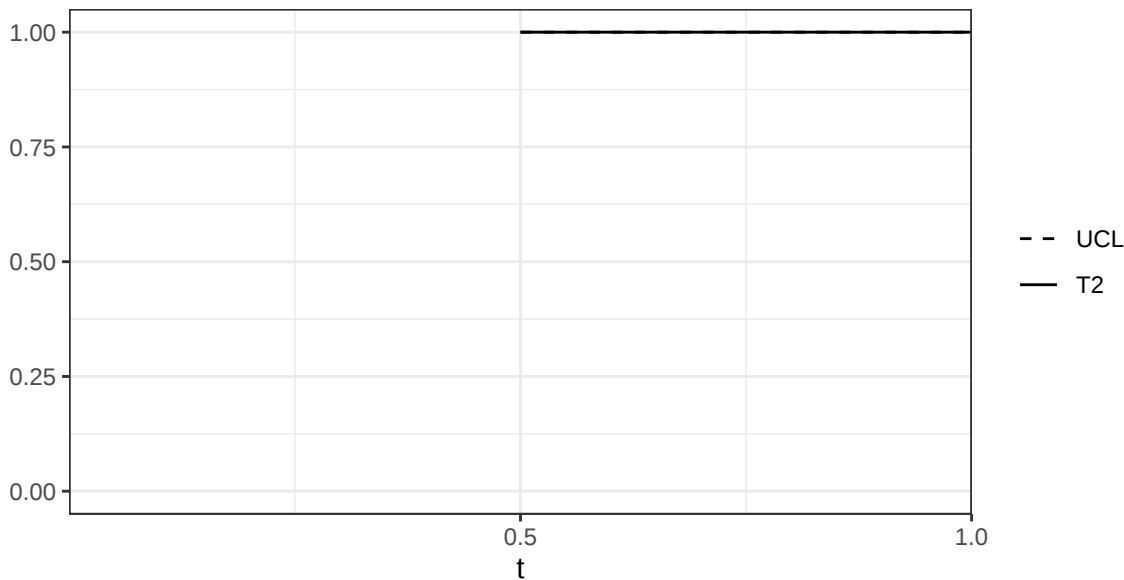
**var1 vs var2**



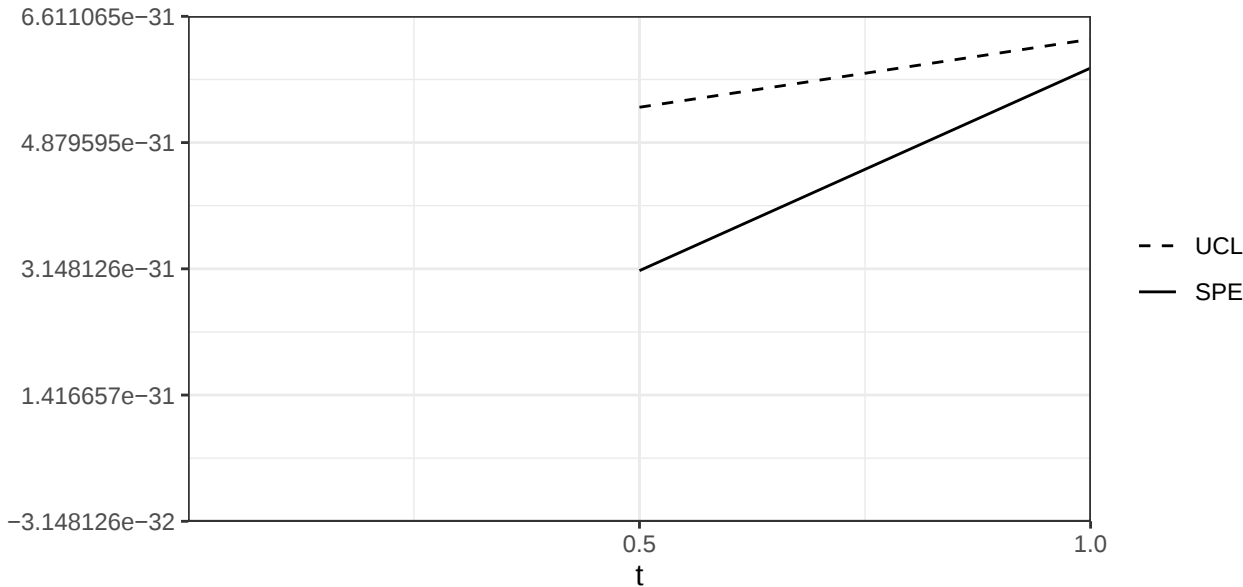
**var2 vs var2**



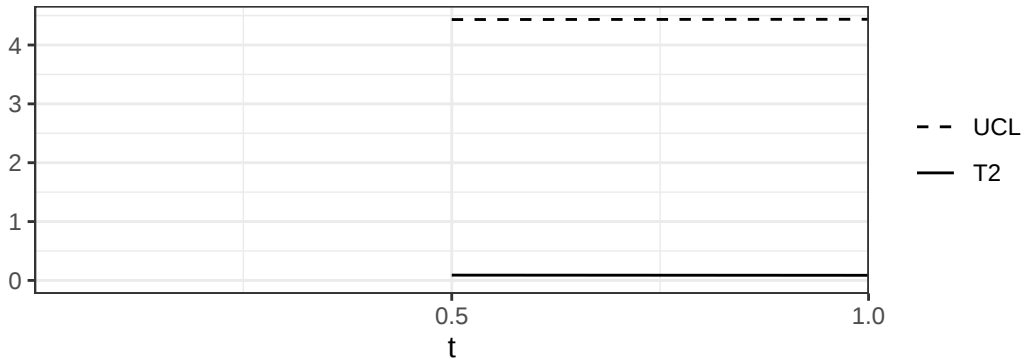
HOTELLING  $T^2$  CONTROL CHART



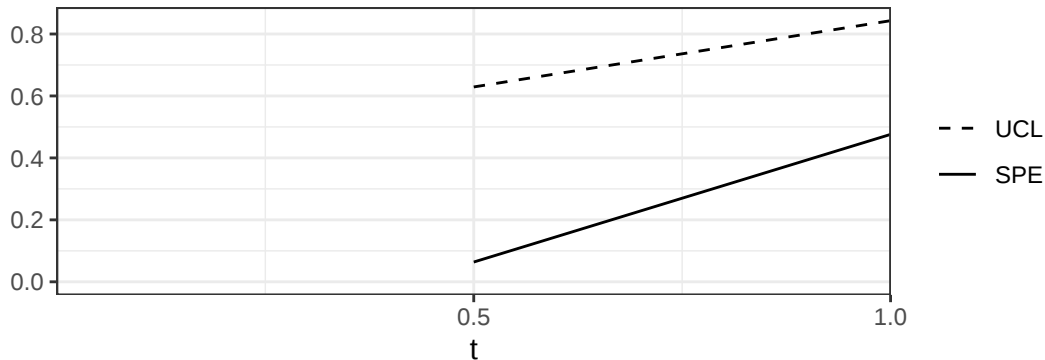
SPE CONTROL CHART



# HOTELLING $T^2$ CONTROL CHART



# SPE CONTROL CHART



# REGRESSION CONTROL CHART

